Thursday, 6/15/2006 1:50:37 PM SPLIT-2 Kim Johnston **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : BUSHING Job Number : 27586 : 10175 Estimate Number :NIA : D2570 Part Number P.O. Number S.O. No. : NIA : 6/15/2006 : D2570 REV A This Issue **Drawing Number** Project Number : N/A Prsht Rev. : NA : MACHINED PARTS First Issue Type **Drawing Revision** :NIA: : 26361 Previous Run Material Due Date : 6/30/2006 Qty: Each Written By Checked & Approved By Re-format; Removed finishing; Material change K : Est E 02.08.29 Comment Additional Product Job Number: Seq. #: Machine Or Operation: Description: 1.0 M303R0750 303 Round Bar .75" 40.4775 f(s) 4102085 - 48 Comment: Qty.: 0.0810 f(s)/Unit Total: M101580 M101875 26" Material: Ø0.750 AISI 303 SS Rod (M303R0.750) M101951:60" * Batch 100415 106" MIDDIST 32" + 15" HARDINGE 2.0 HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr and tumble 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACH Comment: INSPEC PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK 296 06/09/22 Comment: SECOND CHECK PACKAGING 1 5.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 575

W/O:	19	WORK ORDER CHANGES	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector		
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	-	Corrective Action Section B		Verification	Annroval	A		
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Part No:	PAR #:	Fault Category:	NCR:	Yes No DQA:	Date: 06/96
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

Date: User: Thursday, 6/15/2006 1:50:37 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Part Number: D2570

Job Number: 27586

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21



Job Completion



De 06/05/26

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
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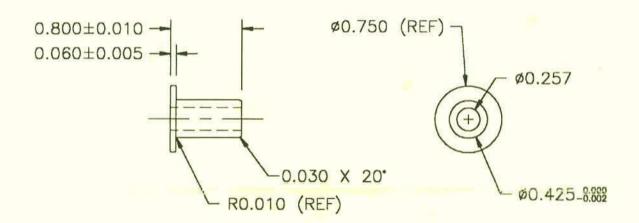
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B			Approval	Approval QC Inspector	
DATE	STEP	Section A	Initial Action Description Sign & Design Mgr Date			Verification Section C	Design Mgr		
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Part No:	PAR #:	Fault Category:	NCR:	Yes No	DQA:	Date:
NOTE: Date & initial all entries				QA: N/C C	losed:	Date:



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKID	APPROVED.	DRAWING NO.	REV. A
DATE	N	D2570 SHEET	1 OF 1
96:09:16		BUSHING	1:1

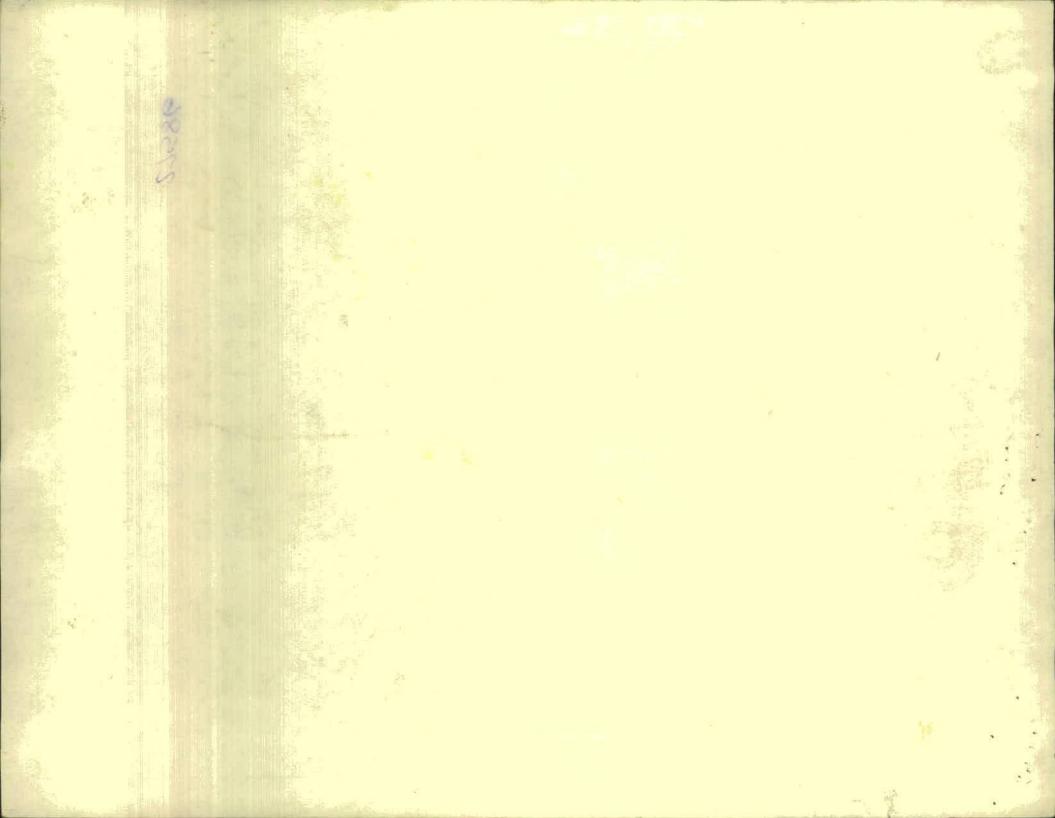




BREAK ALL SHARP CORNERS 0.010 MAX

MATERIAL: AISI 303 — 0.75 DIA STOCK UNCONTROLLED COPY

SHOP COPY
RETURN TO
ENGINEERING
INCONTROLLED COPY
SURJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER



DART AEROSPACE LTD	Work Order:	27586
N ₄		
Description: 205 to Tunburg	Part Number:	D2970
14		
Inspection Dwg: 57570 , Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
			. rototypo

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
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Measu	ured by:	36.	Audited by:	J.L		Prototype Approva	al:	NIA
Date: 0		06.09.17	Date: 06/09/17		Dat	Date:		
Rev	Date	Change				Revis	ed by	Approved
Α		New Issue				KJ/JLI	VI	

